

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
011.42095GEO	L.20/00249/1 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X9,5		

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	8,04-8,13	10	0
HEAD THICKNESS	2,75	3,05	2,87-2,91	10	0
RECESS DIAMETER	4,60		4,52-4,55	10	0
RECESS DEPTH #2	1,80	2,46	2,03-2,11	10	0
RADIUS UNDER HEAD	R 0,60		0,50-0,60	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,77-1,19	10	0
THREAD ANGLE	60°		54°-57°	10	0
PITCH	1,40		1,41-1,43	10	0
MAJOR DIAMETER	4,04	4,22	4,15-4,19	10	0
MINOR DIAMETER	2,95	3,10	2,95-2,98	10	0
POINT ANGLE	40°	50°	44°-48°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,70	10,30	9,45-9,57	10	0
SALT SPRAY TEST	500H W/O RED TRUST		OK	10	0
TORSION	46 KGF-CM MIN.		52-54	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° JR401	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	23	80	11	5	4	1	N/A	2	N/A	31	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
mm
5,50